



Preliminary Approval for Process Certification

MEMO Nº: TAQQP-IQ-140729-01 Rev.2

Original issued date: 29TH July 2014

Revision date: 12TH January 2015

SUBJECT: PROCESS QUALIFICATION. EDDY CURRENT INSPECTION TO DETECT CRACKS.
SCOPE: Airbus Defense and Space. Military Aircraft.
TEMPORAL APPROVAL: Up to 12th April 2015 or up to achievement of the final certification (whichever is minor)

ENSIA EXPERT, S.L

Avenida Isla Graciosa, 1. Edificio ANCORA. PTA 5.
28703. San Sebastián de los Reyes. Madrid.

is hereby approved to perform the following process :

EDDY CURRENT INSPECTION TO DETECT CRACKS According to I+D-E-139, AITM6-6003 and AITM6-6005

REFERENCE DOCUMENTATION:

CASA 1400 Rev.1 (31-07-10)	Airbus DS Doc	Qualification and certification of Processes.
CASA 1085 Rev.4 (30-07-14)	Airbus DS Doc	Certification Procedure for NDT Personnel.
2014-MT-0212	Airbus DS Doc	Audit Report.
2014-MT-0186	Airbus DS Doc	Audit Report.
I+D-E-139 Rev. B (01-12-12)	Airbus DS Doc	Eddy current inspection to detect cracks.
AITM6-6003 Issue 1 (12-06)	Airbus DS Doc	Eddy Current Inspection to detect surface cracks in electrically conductive material
AITM6-6005 Issue 1 (12-06)	Airbus DS Doc	Rotating probe eddy current inspection
ENSIA-ET-2014.	ENSIA Doc.	Certificación de proceso. Inspección por corrientes inducidas.

LIMITATIONS:

The Works are limited to non-planned inspections due to HNC'S requirements of engineering or quality, MRO... as per: MTQM-T-020612-S2.

COMPLEMENTARY ACTIONS TO BE PERFORMED BY ENSIA EXPERT, S.L :

Also ENSIA Expert must carry out the necessary periodic controls for the maintenance of the processes and keep the dossier of certification updated

REMARKS:

Airbus Defense and Space dENSIA EXPERToes not consider as valid any deviation not expressly stated in this document.

Signed document in custody of TAQQP- AIRBUS DS Military Aircraft

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VºB

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